

Stacking machine



Description

A conveyor belt automatically transports the ingots to the stacker. Stacking is carried out fully automatically and is completed optionally by single or a double pairs of foot ingots. The stacks are then weighed and semi-automatically strapped with aluminium or steel straps.

Technical data

- Dimensions l x w x h 6.2 m x 1.6 m x 1.8 m
- Ingot dimension: 610 mm x 90 mm x 80 mm – approx. 6-10 kg/unit
- Stacking rate: up to 1000 ingots/h
- Electric connection load: 20 kW

Characteristics

- Compact construction
- Direct transfer of the ingots from the casting machine
- Automatic stacking with single or double pairs of foot ingots
- Stacking by means of a rotary lift table
- Exact weighing of the stacks
- Semi-automatic strapping with steel, aluminium or plastic straps
- Big buffer for up to 4 stacks
- All wearing parts on stock with Bartz Maschinenbau GmbH